## 15.3 Error Codes Table

Diagnosis display	Abnormality / Protection control	Abnormality Judgment	Protection Operation	Problem	Check location
H00	No memory of failure	_	Normal operation	_	_
H11	Indoor/outdoor abnormal communication	After operation for 1 minute	Indoor fan only operation can start by entering into force cooling operation	Indoor/outdoor communication not establish	Indoor/outdoor wire terminal     Indoor/outdoor PCB     Indoor/outdoor connection wire
H12	Indoor unit capacity unmatched	90s after power supply	_	Total indoor capability more than maximum limit or less than minimum limit, or number of indoor unit less than two	Indoor/outdoor connection wire     Indoor/outdoor PCB     Specification and combination table in catalogue
H14	Indoor intake air temperature sensor abnormality	Continuous for 5s	_	Indoor intake air temperature sensor open or short circuit	Indoor intake air temperature sensor lead wire and connector
H15	Compressor temperature sensor abnormality	Continuous for 5s	_	Compressor temperature sensor open or short circuit	Compressor temperature sensor lead wire and connector
H16	Outdoor current transformer (CT) abnormality	_	_	Current transformer faulty or compressor faulty	Outdoor PCB faulty or compressor faulty
H19	Indoor fan motor mechanism lock	Continuous happen for 7 times	_	Indoor fan motor lock or feedback abnormal	Fan motor lead wire and connector     Fan motor lock or block
H21	Indoor float switch operation abnormal	_	_	_	_
H23	Indoor heat exchanger temperature sensor abnormality	Continuous for 5s	_	Indoor heat exchanger temperature sensor open or short circuit	Indoor heat exchanger temperature sensor lead wire and connector
H24	Indoor heat exchanger temperature sensor 2 abnormality	Continuous for 5s	_	Indoor heat exchanger temperature sensor 2 open or short circuit	Indoor heat exchanger temperature sensor 2 lead wire and connector
H27	Outdoor air temperature sensor abnormality	Continuous for 5s	_	Outdoor air temperature sensor open or short circuit	Outdoor air temperature sensor lead wire and connector
H28	Outdoor heat exchanger temperature sensor 1 abnormality	Continuous for 5s	_	Outdoor heat exchanger temperature sensor 1 open or short circuit	Outdoor heat exchanger temperature sensor 1 lead wire and connector
H30	Outdoor discharge pipe temperature sensor abnormality	Continuous for 5s	_	Outdoor discharge pipe temperature sensor open or short circuit	Outdoor discharge pipe temperature sensor lead wire and connector
H33	Indoor / outdoor misconnection abnormality	ı	_	Indoor and outdoor rated voltage different	Indoor and outdoor units check
H35	Indoor drain water adverse current abnormal	_	_	_	_
H38	Indoor/Outdoor mismatch (brand code)	-	_	Brand code not match	Check indoor unit and outdoor unit
H97	Outdoor fan motor mechanism lock	2 times happen within 30 minutes	_	Outdoor fan motor lock or feedback abnormal	Outdoor fan motor lead wire and connector     Fan motor lock or block
H98	Indoor high pressure protection		_	Indoor high pressure protection (Heating)	Check indoor heat exchanger     Air filter dirty     Air circulation short circuit
H99	Indoor operating unit freeze protection	_		Indoor freeze protection (Cooling)	Check indoor heat exchanger     Air filter dirty     Air circulation short circuit
F11	4-way valve switching abnormality	4 times happen within 30 minutes		4-way valve switching abnormal	4-way valve     Lead wire and connector
F90	Power factor correction (PFC) circuit protection	4 times happen within 10 minutes	_	Power factor correction circuit abnormal	Outdoor PCB faulty
F91	Refrigeration cycle abnormality	2 times happen within 20 minutes	_	Refrigeration cycle abnormal	Insufficient refrigerant or valve close
F93	Compressor abnormal revolution	4 times happen within 20 minutes	_	Compressor abnormal revolution	Power transistor module faulty or compressor lock

Diagnosis display	Abnormality / Protection control	Abnormality Judgment	Protection Operation	Problem	Check location
F95	Outdoor cooling high pressure protection	4 times happen within 20 minutes	ı	Cooling high pressure protection	Check refrigeration system     Outdoor air circuit
F96	Power transistor module overheating protection	4 times happen within 30 minutes	_	Power transistor module overheat	PCB faulty     Outdoor air circuit (fan motor)
F97	Compressor overheating protection	3 times happen within 30 minutes	-	Compressor overheat	Insufficient refrigerant
F98	Total running current protection	3 times happen within 20 minutes	-	Total current protection	Check refrigeration system     Power source or compressor lock
F99	Outdoor direct current (DC) peak detection	Continuous happen for 7 times	_	Power transistor module current protection	Power transistor module faulty or compressor lock